



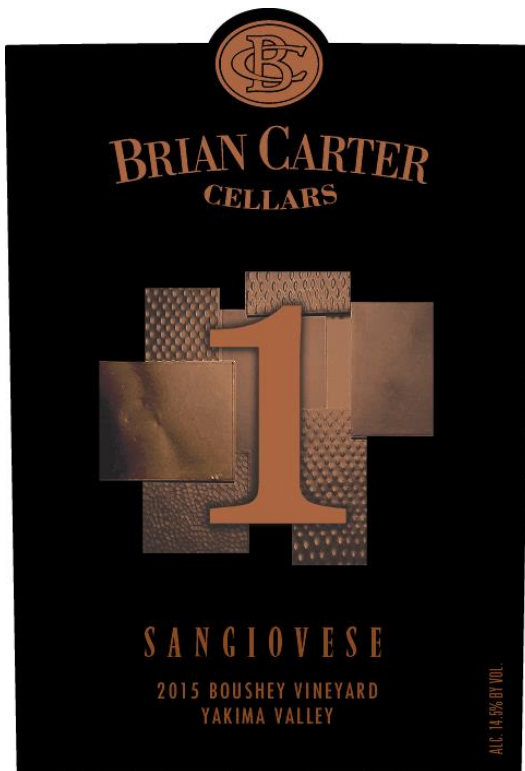
## 2015 Sangiovese

*Boushey Vineyard  
Yakima Valley AVA*

ONE wines represent only very selected barrels of selected lots of grapes that I have chosen as outstanding examples of the variety and terroir. ONE variety, ONE vineyard. This is the third of three ONE Sangioveses made from Dick Boushey Vineyard. It is a tribute to the quality of Dick's Yakima Valley sites and his expertise as a grower. 2015 was a warm vintage but these were the last grapes to arrive at Brian Carter Cellars winery that year, an indication of the coolness of his site. Perfect for this grape.

Judging from how this wine is aging, you can keep this in your cellar for another decade or more.

**Tasting Notes:** Dark in color, the wine opens with a very European perfume showing pie cherries, dried herbs and flowers with a touch of wild game. Classic Chianti flavors and food friendly acidity associated with the great wines of Italy make this wine a standout with pasta and your favorite red tomato sauce.



### **Grape Varieties & Vineyard Sources**

100% Sangiovese  
Boushey Vineyard, Yakima Valley

### **Oak Aging**

22 months in French oak, all used (1-3 years)

### **Analysis at Harvest**

October 9, 2015  
Brix 25.4  
TA(%) 0.53%  
pH 3.28

### **Analysis at Bottling**

**August 8, 2014**  
Residual Sugar <0.1%  
TA (%) 0.54%  
pH 3.68  
Alcohol 14.5%

### **Release Date**

August 1, 2020

### **Case Production**

119 cases

**Brian D. Carter  
Winemaker**

*“Sometimes, one wine must stand on its own”*